

## Simulation and improvement the solar cell Cu<sub>2</sub>CdSnS<sub>4</sub> and study the effect of absorption layer defect

QaisAbdulaKasem<sup>1</sup>, Ayed N. Saleh<sup>2</sup>

qais6062@st.tu.edu.iq

**Article History:** Received: 11 January 2021; Revised: 12 February 2021; Accepted: 27 March 2021; Published online: 4 June 2021

**Abstract:** In this research, a quadruple cell was built from the bilayer cell, which is the basis for it, where a permeable layer was added to the binary cell, which is ZnO, to become the CCTS/CdS/ZnO cell, and then another permeable layer was added, which is AZO, to become a cell with four layers similar to the practical cell. The work is focused on increasing the efficiency from 1.80% to 7.7%, meaning that we have combined the high-efficiency binary cell and the low-efficiency quadruple cell, and then we learned to improve it by taking the best thickness for all layers, and the thickness values were as follows for the absorbent layer (5μm) For the buffer layer CdS is 0.2μm and the thickness of the permeation layers is ZnO and AZO is 0.2μm, the concentrations were for the absorption layer  $10^{15}\text{cm}^{-3}$ , the fitting layer is  $10^{19}\text{cm}^{-3}$  and the first window layer is  $10^{19}\text{cm}^{-3}$  and the second window layer is  $10^{20}\text{cm}^{-3}$  and the outputs were The quadruple cell after optimization is as follows: ( $V_{oc}=0.597\text{V}$ ,  $J_{sc}=23.668\text{mA/cm}^2$ ,  $FF=52.48\%$ ,  $\eta=7.43\%$ ). to make the cell closer to practical reality, defects were added to the interface, the defect type is neutral, and the values of the interface defects are as follows (the energy level for the reference, which is the valence band equal to 0.6eV), (the defect density  $N_t$  equal to  $1.0 \times 10^{13}\text{cm}^{-2}$ ), (the cross-sectional area for capturing the gaps and electrons  $1.0 \times 10^{15}\text{cm}^2$ ), Then the defects were added to the CCTS absorbing layer of the defect type (donor, acceptor, and neutral) with fixing the interface defects at neutral and the values of the absorption layer defects as follows (energy level relative to the reference valence band equals 0.6eV), (the defect density  $N_t$  equals  $1.0 \times 10^{15}\text{cm}^{-2}$ ), (the cross-sectional area for capturing gaps and electrons is  $1.0 \times 10^{15}\text{cm}^2$ ) and the results are close to the practical reality of the cell, which is the defect of the acceptor absorbing surface ( $V_{oc}=0.594\text{V}$ ,  $J_{sc}=22.29\text{mA/cm}^2$ ,  $FF=52.28\%$ ,  $\eta=6.94\%$ ). In this last part of the optimization process, five BSL back reflection layers were added which are (Cu<sub>2</sub>O, ZnTe, SnS, MoS<sub>2</sub>, Cu<sub>2</sub>Te). The best back reflection layer was Cu<sub>2</sub>O, where the final cell outputs after the optimization were as follows: ( $V_{oc}=0.638\text{V}$ ,  $J_{sc}=25.47\text{mA/cm}^2$ ,  $FF=47.32\%$ ,  $\eta=7.69\%$ ).

### 1. Introduction

The concept of Cu<sub>2</sub>CdSnS<sub>4</sub> thin-film solar cells is based on the following principles. The compound semiconductor Collecting two necessary conditions for efficient (solar cells) is the direct nature of the high band gap and the other is its width within a certain optimal range for photovoltaic cells. Because the pre-factor of absorption coefficient for the Cu<sub>2</sub>CdSnS<sub>4</sub> thin film is large enough the layer of micron thickness is able to absorb sunlight sufficiently, Is used of it as an absorber does not have any damaging effects on photocurrents[2]. The Probably of radiative recombination in the thin film is able to exceed that of non-radiative recombination if both absorption and emission of light are caused by an allowed direct transition of carriers between valence and conduction bands without any intermediaries such as crystal defects and phonons. It is therefore possible for cell efficiency to approach the theoretical limit if Shockley–Read–Hall-type recombination centers, which play a role in bypassing the direct recombination, are diminished and at the same time a device structure to confine excited electrons in the Cu<sub>2</sub>CdSnS<sub>4</sub> base layer is implemented [3].

structured experimental reference cell [5]. CCTS was simulated using the SCAPS - 1D program, One method enhancing the efficiency and improving the performance of the CCTS-based photovoltaic device is :

- ❖ Validation of the CCTS experimental cell.
- ❖ Proposing novel structure of CCTS/CdS/ZnO/AZO for solar cells.
- ❖ Optimization of absorber layer thickness.
- ❖ Optimization of doping concentration.
- ❖ Adding a back reflection layer to improve cell efficiency.
- ❖ Adding defects to the interface and defects of the absorption layer.
- ❖ Comparison of results.

### 2. Device structure

The photoelectric device used in this work is CCTS / CdS / ZnO/AZO as in Fig. 1, which contains a CdS buffer layer, ZnO,AZO window layer, CCTS absorption layer , front and back contact(ohmic). In this work, the effect of physical factors such as thickness and carrier concentration on the performance of the device is studied

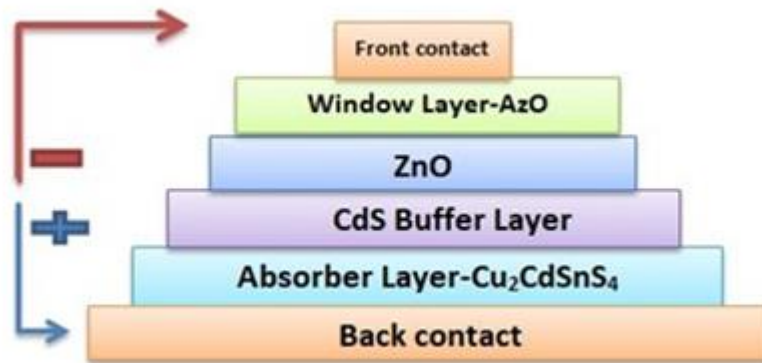


Figure (1) the structure of the device

Simulation of the device was performed in SCAPS software which is a one-dimensional solar cell capacitance simulation program developed in the Department of Electronics and Information Systems (ELIS) at the University of Ghent, Belgium where it is able to calculate the properties of J-V and its photoelectric parameters, the most important of which is the voltage Open circuit (Voc), short circuit current density (Jsc), fill factor (FF), efficiency ( $\eta$ ), C-V properties, as well as the QE curve under standard illumination AM 1.5 solar radiation with a power density of 100 mW / cm<sup>2</sup> as the light source. [6] by solving basic semiconductor equations

Modeling can be done using the SCAPS program. The program depends on the solution of semiconductor equation. start by writing the Poisson equation: (8)

$$\nabla(E) = \frac{q}{\epsilon} (p - n + N_D^+ - N_A^-) \quad \text{--- 1}$$

the E is the electrical field, (q is electron charge)  $\epsilon$  is the permittivity of the absorber, np is density electrons (holes) and  $N_D$  ( $N_A$ ) is donor and acceptor concentration[6].

Then the continuity given by equation that is the following relationship(9)

$$\frac{dn}{dt} = \frac{1}{q} (\nabla(J_n) + G_n - R_n) \quad \text{--- 2}$$

$$\frac{dp}{dt} = - \frac{1}{q} (\nabla(J_p) + G_p - R_p) \quad \text{--- 3}$$

Where  $J_n$  ( $J_p$ ) is electron density( hole) current density,  $G_n$  ( $G_p$ ) is electron (hole) generation and  $R_n$  ( $R_p$ ) is electron (hole) recombination rate.

Finally, the carrier charge equations for the density of diffusion current and drifting can be obtained from the following equ:[18]

$$J_n = q(\mu_n n E + D_n \nabla n) \quad \text{--- 4}$$

$$J_p = q(\mu_p p E + D_p \nabla p) \quad \text{--- 5}$$

Where  $\mu_n$  ( $\mu_p$ ) is mobility Electron (hole) and  $D$  is the diffusion constant.

There are many basic equations explain the work of solar cells. The following equation gives the total current (the sum of the photo current  $I_L$  and the dark current) which are: [8,10]

$$I = I_0 \left[ \exp \left( \frac{qV}{KT} \right) - 1 \right] - I_L \quad \text{--- 6}$$

is Boltzmann's constant and T is temperature in (K) Where K,

know the properties of the (I-V) curve of the solar cell under lighting, an open circuit voltage ( $V_{oc}$ ) is the max voltage when the current is zero and the  $V_{oc}$  equation abtly be obtained by making the total current of equation (6) equal to zero so the equation becomes:

$$V_{oc} = \frac{KT}{q} \ln \left( \frac{I_L}{I_0} + 1 \right) \approx \frac{KT}{q} \ln \left( \frac{I_L}{I_0} \right) \quad \text{--- 7}$$

Where  $I_0$  It represents the saturation current of the its equation :

$$I_0 = DT^3 \exp \left[ \frac{-E_g}{KT} \right] = A \left[ \frac{q D_e n_i^2}{L_e N_A} + \frac{q D_h n_i^2}{L_h N_D} \right] \quad \text{--- 8}$$

Where  $E_g$  is energy gap electrons (holes) and Area cross section. , [11].  $L_e$  ( $L_h$ ) is diffusion length

From equation (7), we observe the logarithmic increase of the open circuit voltage as the saturation current decreases, The short circuit current  $I_{sc}$  is obtained when the circuit open voltage is zero. the ideal case, the short circuit current is equal to the optical current, and relationship between the circuit current and the circuit open voltage, can be written with the following relationship:-

$$I_{sc} = I_o [e^{qV_{oc}/KT} - 1] \quad \text{--- 9}$$

To measure the quality of the photovoltaic cells, as these variables , factor FF, short current, voltage circuit open and conversion efficiency following equations (10)

$$FF = \frac{P_{max}}{P_{in}} = \frac{V_{max} I_{max}}{V_{oc} I_{sc}} \quad \text{--- 10}$$

$$\eta = \frac{P_m}{P_{in}} = \frac{I_{sc} \cdot V_{oc} \cdot FF}{P_{in}} \quad \text{--- 11}$$

Where  $V_{max}$  Voltage max,  $P_{max}$  is power maximum,  $I_{max}$  is current max and  $P_{in}$  is Incoming power[12]. .

It can be determined the lift time minority carriers, which is the average time to recombines minority carriers, and it is associated with the concentration of Traps  $N_t$  and recombination with the following relationship (7)

the impurities of the absorption layer and interface. We taken the series resistance  $9 \Omega \text{cm}^2$  and the parallel resistance  $800 \Omega \text{cm}^2$  and the temperature  $310 \text{ K}$ . Figure (1) shows structure the solar cell.

**Table 1: Physical parameters for device modeling in SCAPS-1D[14].**

| Parameters                                               | Cu <sub>2</sub> CdSnS <sub>4</sub> | CdS                  | ZnO                  | AzO                |
|----------------------------------------------------------|------------------------------------|----------------------|----------------------|--------------------|
| thickness (μm)                                           | 5                                  | 0.2                  | 0.2                  | 0.2                |
| bandgap (ev)[4]                                          | 1.35-1.42                          | 2.4                  | 3.3                  | 3.4                |
| electron affinity (eV)[5]                                | 4.5                                | 4.4                  | 4.5                  | 4.5                |
| dielectric permittivity [6]                              | 9                                  | 9                    | 9                    | 9                  |
| CB effective density of states(1/cm <sup>3</sup> )       | $1.7 \times 10^{16}$               | $1.8 \times 10^{19}$ | $1 \times 10^{19}$   | $4 \times 10^{18}$ |
| VB effective density of states1/cm <sup>3</sup> [7]      | $2.2 \times 10^{16}$               | $2.4 \times 10^{18}$ | $1.8 \times 10^{19}$ | $9 \times 10^{18}$ |
| electron thermal velocity (cm/s)(cm/s)                   | $1 \times 10^7$                    | $1 \times 10^7$      | $1 \times 10^7$      | $1 \times 10^7$    |
| hole thermal velocity (cm/s)                             | $1 \times 10^7$                    | $1 \times 10^7$      | $1 \times 10^7$      | $1 \times 10^7$    |
| electron mobility (cm <sup>2</sup> /Vs)[7]               | 20                                 | 20                   | 100                  | 100                |
| hole mobility (cm <sup>2</sup> /Vs)[7]                   | 20                                 | 20                   | 25                   | 30                 |
| shallow uniform acceptor density NA (1/cm <sup>3</sup> ) | $1 \times 10^{15}$                 | 0                    | 0                    | 0                  |
| shallow uniform donor density ND (1/cm <sup>3</sup> )    | 0                                  | $1 \times 10^9$      | $1 \times 10^9$      | $1 \times 10^{20}$ |
| absorption constant A (1/cm)                             | $2 \times 10^4$                    | $1 \times 10^5$      | $1 \times 10^5$      | $1 \times 10^5$    |

## 2. Results and discussion

### 3-1 Effect Add back surfers reflection layers

To perform the optimization process on the previously simulated cell (CCTS/CdS/ZnO/AzO), the simulation results showed that this cell has a quantitative efficiency with the presence of interface defects and absorption layer defects of 6.94%. .(BSL/CCTS/CdS/ZnO/AzO)

The back reflection layer helps the electrons to return and improve the performance of the solar cell [15]. Five back-contact layers were selected, namely Cu<sub>2</sub>Te,SnS,MoSe<sub>2</sub>,ZnTe,Cu<sub>2</sub>O), and the best layers are the ones that have an electronic affinity less than the electronic affinity of the absorption layer.the table 4 parameters of the back reflection layer used in the optimization process. And the thickness of the layers was fixed at (80nm) and the midwives were impregnated at ( $10^{20} \text{cm}^{-3}$ ) and the table 3 shows the results of the cell parameters after adding the back-reflection layers to the cell.

**Table 3 shows the parameters used in the optimization of the back reflection layers[17].**

| Type of back reflection layer                      | Cu <sub>2</sub> O    | ZnTe                  | SnS                  | MoSe <sub>2</sub>    | Cu <sub>2</sub> Te   |
|----------------------------------------------------|----------------------|-----------------------|----------------------|----------------------|----------------------|
| bandgap (ev)                                       | 2.17                 | 2.19                  | 1.1                  | 1.06                 | 1.18                 |
| electron affinity (eV)                             | 3.2                  | 3.73                  | 4.2                  | 4.3                  | 4.2                  |
| dielectric permittivity                            | 7.11                 | 10.3                  | 12.5                 | 13.6                 | 10                   |
| CB effective density of states(1/cm <sup>3</sup> ) | $2.0 \times 10^{17}$ | $1.17 \times 10^{18}$ | $2.8 \times 10^{19}$ | $2.2 \times 10^{18}$ | $7.5 \times 10^{17}$ |
| VB effective density of states1/cm <sup>3</sup> )  | $1.1 \times 10^{19}$ | $1.16 \times 10^{19}$ | $1.8 \times 10^{19}$ | $1.8 \times 10^{19}$ | $1.5 \times 10^{19}$ |
| electron thermal velocity (cm/s)                   | $1.0 \times 10^7$    | $1.0 \times 10^7$     | $1.0 \times 10^7$    | $1.0 \times 10^7$    | $1.0 \times 10^7$    |
| hole thermal velocity (cm/s)                       | $1.0 \times 10^7$    | $1.0 \times 10^7$     | $1.0 \times 10^7$    | $1.0 \times 10^7$    | $1.0 \times 10^7$    |
| electron mobility (cm <sup>2</sup> /Vs)            | 200                  | 330                   | 25                   | 100                  | 500                  |
| hole mobility (cm <sup>2</sup> /Vs)                | 80                   | 80                    | 100                  | 25                   | 210                  |

### 2-3 Effect of absorption layer CCTS defects

The reason for adding impurities to the absorption layer is to control the cell performance or to increase the conductivity. When adding defects, these defects are often a loss factor. Therefore, the increase in the concentration of defects leads to a decrease in the efficiency of cell conversion. In this research, we added the defects to reach an ideal simulation of the cell[20].. The experimental process where we studied the defects of the absorption layer, the type of defect is fixed at the interface (Neutral) where the density of the defect concentration was changed from  $10^{13}$  to  $10^{18}$  1/cm<sup>2</sup>) The best concentration was observed at  $10^{17}$  and the cross-sectional area of the defect was changed from  $10^{13}$  to  $10^{18}$  cm<sup>2</sup> and better Area at  $10^{15}$  and the energy of the defect level from (0.1eV to 0.6eV) and the best energy of the defect level is at 0.6eV and the closest results for the experimental cell at the defects of the absorption layer (Acceptor),we notice from Table 5 the increase in the efficiency of the cell at low concentrations and the scientific explanation is that the increase in defect states can add centers to recombine the photogenerated carriers, which leads to an increase in the density of the reverse current  $I_0$  and a decrease in both  $V_{oc}$  and  $I_{sc}$ [19]..

**Table: 5 CCTS absorption layer defects at the interface Defect type constant at the interface (Neutral) Effect of changing the Capture cross section**

| Defect type | Total density( $1/\text{cm}^2$ ) | Energetic distribution | Energy with respect to reference(ev) | Capture cross section (electrons/hole) ( $\text{cm}^2$ ) | Voc(v) | Jsc( $\text{mA}/\text{cm}^2$ ) | F.F(%) | eta(%) |
|-------------|----------------------------------|------------------------|--------------------------------------|----------------------------------------------------------|--------|--------------------------------|--------|--------|
| Neutral     | $10^{15}$                        | Single                 | 0.6                                  | $10^{13}/10^{13}$                                        | 0.5717 | 14.4812                        | 48.10  | 3.98   |
|             |                                  |                        |                                      | $10^{14}/10^{14}$                                        | 0.5866 | 18.9659                        | 52.00  | 5.79   |
|             |                                  |                        |                                      | $10^{15}/10^{15}$                                        | 0.5952 | 22.3642                        | 52.34  | 6.97   |
|             |                                  |                        |                                      | $10^{16}/10^{16}$                                        | 0.5975 | 23.4828                        | 52.53  | 7.37   |
|             |                                  |                        |                                      | $10^{17}/10^{17}$                                        | 0.5975 | 23.6290                        | 52.51  | 7.42   |
|             |                                  |                        |                                      | $10^{18}/10^{18}$                                        | 0.5978 | 23.6440                        | 52.51  | 7.42   |
| Donor       | $10^{15}$                        | Single                 | 0.6                                  | $10^{13}/10^{13}$                                        | 0.5305 | 11.6522                        | 28.41  | 1.74   |
|             |                                  |                        |                                      | $10^{14}/10^{14}$                                        | 0.5546 | 19.0491                        | 31.81  | 3.36   |
|             |                                  |                        |                                      | $10^{15}/10^{15}$                                        | 0.5473 | 23.0809                        | 34.44  | 4.35   |
|             |                                  |                        |                                      | $10^{16}/10^{16}$                                        | 0.5450 | 23.4862                        | 34.93  | 4.57   |
|             |                                  |                        |                                      | $10^{17}/10^{17}$                                        | 0.5447 | 24.0917                        | 34.97  | 4.59   |
|             |                                  |                        |                                      | $10^{18}/10^{18}$                                        | 0.5447 | 24.1025                        | 34.98  | 4.59   |
| Acceptor    | $10^{15}$                        | Single                 | 0.6                                  | $10^{13}/10^{13}$                                        | 0.5711 | 14.1848                        | 48.85  | 3.96   |
|             |                                  |                        |                                      | $10^{14}/10^{14}$                                        | 0.5858 | 18.7328                        | 52.23  | 5.73   |
|             |                                  |                        |                                      | $10^{15}/10^{15}$                                        | 0.5945 | 22.2908                        | 52.38  | 6.97   |
|             |                                  |                        |                                      | $10^{16}/10^{16}$                                        | 0.5968 | 23.4791                        | 52.01  | 7.29   |
|             |                                  |                        |                                      | $10^{17}/10^{17}$                                        | 0.5970 | 23.6352                        | 52.34  | 7.39   |
|             |                                  |                        |                                      | $10^{18}/10^{18}$                                        | 0.5970 | 23.6527                        | 52.34  | 7.39   |

Table: 6 CCTS absorption layer defects at the interface Defect type Constant at the interface (Neutral) Effect of Nt

| Defect type | Capture cross section (electrons/hole) ( $\text{cm}^2$ ) | Energetic distribution | Energy with respect to reference(ev) | Total density( $1/\text{cm}^2$ ) | Voc(v) | Jsc( $\text{mA}/\text{cm}^2$ ) | F.F(%) | eta(%) |
|-------------|----------------------------------------------------------|------------------------|--------------------------------------|----------------------------------|--------|--------------------------------|--------|--------|
| Neutral     | $10^{15}/10^{15}$                                        | Single                 | 0.6                                  | $10^{13}$                        | 0.5978 | 23.6290                        | 52.51  | 7.42   |
|             |                                                          |                        |                                      | $10^{14}$                        | 0.5975 | 23.4828                        | 52.53  | 7.37   |
|             |                                                          |                        |                                      | $10^{15}$                        | 0.5952 | 22.3642                        | 52.34  | 6.97   |
|             |                                                          |                        |                                      | $10^{16}$                        | 0.5866 | 18.9659                        | 52.00  | 5.79   |
|             |                                                          |                        |                                      | $10^{17}$                        | 0.5717 | 14.4812                        | 48.00  | 3.98   |
|             |                                                          |                        |                                      | $10^{18}$                        | 0.5422 | 8.2533                         | 41.16  | 1.84   |
| Donor       | $10^{15}/10^{15}$                                        | Single                 | 0.6                                  | $10^{13}$                        | 0.5978 | 23.6306                        | 52.50  | 7.42   |
|             |                                                          |                        |                                      | $10^{14}$                        | 0.5988 | 23.5366                        | 52.41  | 7.39   |
|             |                                                          |                        |                                      | $10^{15}$                        | 0.5473 | 23.0809                        | 34.44  | 4.35   |
|             |                                                          |                        |                                      | $10^{16}$                        | 0.1565 | 1.2003                         | 39.47  | 0.07   |
|             |                                                          |                        |                                      | $10^{17}$                        | /      | /                              | /      | /      |
|             |                                                          |                        |                                      | $10^{18}$                        | /      | /                              | /      | /      |
| Acceptor    | $10^{15}/10^{15}$                                        | Single                 | 0.6                                  | $10^{13}$                        | 0.5978 | 23.6292                        | 52.51  | 7.42   |
|             |                                                          |                        |                                      | $10^{14}$                        | 0.5974 | 23.4835                        | 52.51  | 7.37   |
|             |                                                          |                        |                                      | $10^{15}$                        | 0.1801 | 22.2945                        | 52.38  | 6.94   |
|             |                                                          |                        |                                      | $10^{16}$                        | 0.1673 | 17.7872                        | 54.10  | 5.59   |
|             |                                                          |                        |                                      | $10^{17}$                        | 0.2098 | 10.9588                        | 57.92  | 3.50   |
|             |                                                          |                        |                                      | $10^{18}$                        | 0.3034 | 4.9654                         | 59.16  | 1.50   |

**Table: 7 CCTS absorption layer defects at the interface Defect type Constant at the interface (Neutral)**  
Effect of defect energy

| Defect type | Capture cross section (electrons/hole) (cm <sup>2</sup> ) | Energetic distribution | Total density(1/cm <sup>2</sup> ) | Energy with respect to reference(ev) | Voc(v) | Jsc(mA/cm <sup>2</sup> ) | F.F(%) | eta(%) |
|-------------|-----------------------------------------------------------|------------------------|-----------------------------------|--------------------------------------|--------|--------------------------|--------|--------|
| Neutral     | 10 <sup>15</sup> /10 <sup>15</sup>                        | Single                 | 10 <sup>15</sup>                  | 0.1                                  | 0.5960 | 22.7273                  | 52.27  | 7.08   |
|             |                                                           |                        |                                   | 0.2                                  | 0.5953 | 22.3882                  | 52.32  | 6.97   |
|             |                                                           |                        |                                   | 0.3                                  | 0.5952 | 22.3663                  | 52.34  | 6.97   |
|             |                                                           |                        |                                   | 0.4                                  | 0.5952 | 22.3643                  | 52.34  | 6.97   |
|             |                                                           |                        |                                   | 0.5                                  | 0.5952 | 22.3643                  | 52.34  | 6.97   |
|             |                                                           |                        |                                   | 0.6                                  | 0.5952 | 22.3642                  | 52.34  | 6.97   |
| Donor       | 10 <sup>15</sup> /10 <sup>15</sup>                        | Single                 | 10 <sup>15</sup>                  | 0.1                                  | 0.5986 | 23.0249                  | 51.70  | 7.12   |
|             |                                                           |                        |                                   | 0.2                                  | 0.6108 | 23.3533                  | 48.14  | 6.87   |
|             |                                                           |                        |                                   | 0.3                                  | 0.6185 | 23.8571                  | 43.16  | 6.37   |
|             |                                                           |                        |                                   | 0.4                                  | 0.6096 | 23.6700                  | 40.34  | 5.82   |
|             |                                                           |                        |                                   | 0.5                                  | 0.5867 | 23.4080                  | 37.18  | 5.11   |
|             |                                                           |                        |                                   | 0.6                                  | 0.5473 | 23.0809                  | 34.44  | 4.35   |
| Acceptor    | 10 <sup>15</sup> /10 <sup>15</sup>                        | Single                 | 10 <sup>15</sup>                  | 0.1                                  | 0.5875 | 22.1806                  | 53.04  | 6.91   |
|             |                                                           |                        |                                   | 0.2                                  | 0.5916 | 22.1656                  | 52.63  | 6.90   |
|             |                                                           |                        |                                   | 0.3                                  | 0.5943 | 22.2789                  | 52.40  | 6.94   |
|             |                                                           |                        |                                   | 0.4                                  | 0.5945 | 22.2906                  | 52.38  | 6.94   |
|             |                                                           |                        |                                   | 0.5                                  | 0.5945 | 22.2909                  | 52.38  | 6.94   |
|             |                                                           |                        |                                   | 0.6                                  | 0.5945 | 22.2908                  | 52.38  | 6.94   |

**Table: 8 shows the values of interface defects. Defect type is constant at Neutral**

| Defect properties                       | Unit             | Interface defect p-CCTS/n-CdS |
|-----------------------------------------|------------------|-------------------------------|
| Energy Level with respect to reference  | eV               | 0.6                           |
| Total density                           | cm <sup>-2</sup> | 1.0×10 <sup>13</sup>          |
| Capture cross section area of electrons | cm <sup>2</sup>  | 1.0×10 <sup>15</sup>          |
| Capture cross section area of holes     | cm <sup>2</sup>  | 1.0×10 <sup>15</sup>          |

### 3-3 Comparison of CCTS/CdS/ZnO/AZO cell outputs before defect addition and after defect addition

The best thickness of the CCTS absorbing layer was 5µm)) and the best concentration for this layer was 10<sup>15</sup>cm<sup>-3</sup>, while the best thickness of the alignment layer was 0.2µm) and the best concentration of the donors was 10<sup>19</sup>cm<sup>-3</sup>. As for the first window layer ZnO, the best thickness was 0.2µm and the best concentration It is 10<sup>19</sup>cm<sup>-3</sup> and the second window layer AZO was the best thickness of 0.2µm and its best concentration was 10<sup>20</sup>cm<sup>-3</sup>.

Where the cell outputs were as follows: Voc=0.597V, Jsc=23.645ma/cm2, FF=52.51%, eta=7.42%

But when defects are added to the interface and the absorption layer, the output of the cell is reduced to Voc=0.594V, Jsc=22.290ma/cm2, FF=52.28%, eta=6.94%

The table:9 below shows the difference between cell output before and after adding defects

| CCTS solar cell       | Voc(V) | Jsc(mA/cm <sup>2</sup> ) | FF(%) | eta(%) |
|-----------------------|--------|--------------------------|-------|--------|
| Before adding defects | 0.597  | 23.645                   | 52.51 | 7.47   |
| After adding defects  | 0.594  | 22.290                   | 52.28 | 6.94   |

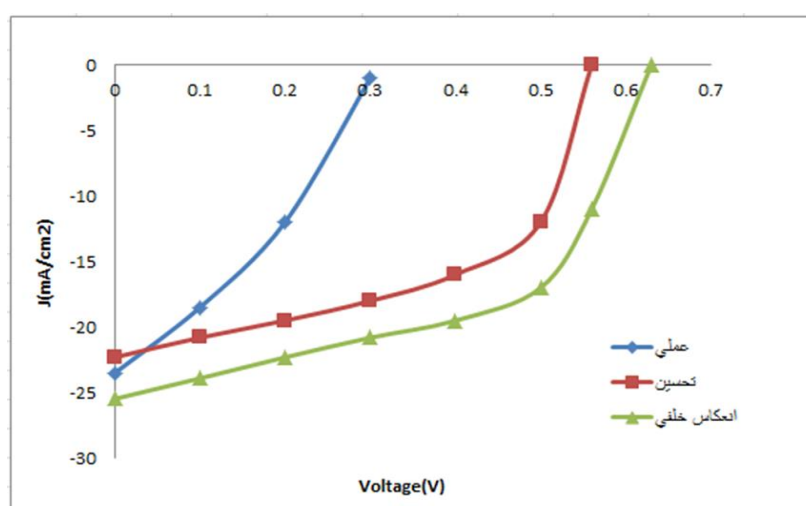


Figure :2 illustrates the comparison of the voltage and current curve of the process cell and the cell after optimization and after adding Cu<sub>2</sub>O back reflection layer.

### 3. Conclusions

In this research, the solar cell (CCTS/CdS/ZnO/AZO) was simulated using the simulation program (SCAPS 1-D), which is a virtual simulation program that simulates the experimental reality of solar cells using previously defined mathematical equations to suggest results for the cells to be simulated. The results are close to the experimental reality and save a lot of time and effort for the researchers. During the simulation, it was found that:

A - When comparing the results of the practical cell outputs with the theoretical cell, we found a great convergence between the results and that these results proved that this program has great credibility.

B- When simulating the first two-layered CCTS/CdS cell with the process cell, it was found that the conversion efficiency of the process cell was 7.7%, while the simulation results were 7.96%

C- When simulating the second cell with four layers CCTS/CdS/ZnO/AZO, it was found that the efficiency of the practical cell conversion was 1.14%, while the simulation results were 1.80%.

D- The two-layer cell was relied on as a base cell, then a first window layer was added, which is ZnO, and then another window layer was added, which is AZO, to become a cell of four layers similar to the practical cell in terms of the absorption layer, the alignment layer and the two penetration layers.

E- Then he took the best readings of thickness and concentrations for the absorption layer and the alignment layer the first and second permeability layer, where it was found that the best conversion efficiency of the cell is 7.42%

To get more realistic, defects were added to the interface. The defect type at the interface was fixed at Neutral, and defects were added to the absorption layer. For the best results, the defect type was fixed at Acceptor, and the conversion efficiency results were 6.94%.

F- To improve the cell, a BSL back reflection layer was added and five layers were identified, the best of which was Cu<sub>2</sub>O, and the conversion efficiency was 7.69%, which is the best efficiency reached in this research.

## Reference

1. Riaz, M., Kadhim, A. C., Earles, S. K., &Azzahrani, A. (2018). Variation in efficiency with change in band gap and thickness in thin film amorphous silicon tandem heterojunction solar cells with AFORS-HET. *Optics express*, 26(14), A626-A635.
2. Stangl, R., Leendertz, C., &Haschke, J. (2010). Numerical simulation of solar cells and solar cell characterization methods: the open-source on demand program AFORS-HET. *Solar Energy*, 14, 319-352.
3. Baig, F. (2019). *Numerical analysis for efficiency enhancement of thin film solar cells* (Doctoral dissertation).
4. Jäger, K. D., Isabella, O., Smets, A. H., van Swaaij, R. A., &Zeman, M. (2016). *Solar energy: fundamentals, technology and systems*. UIT Cambridge.
5. Wurfel, P., Hongyu, C., &Daibin, K. (2009). Guo, Changjuan. Physics of Solar Cells: From Principlesto New Concepts.
6. Jäger, K. D., Isabella, O., Smets, A. H., van Swaaij, R. A., &Zeman, M. (2016). *Solar energy: fundamentals, technology and systems*. UIT Cambridge.
7. Neamen, D. A. (2003). *Semiconductor physics and devices*. McGraw-Hill higher education.
8. Khattak, Y. H. (2019). *Modeling of high power conversion efficiency thin film solar cells* (Doctoral dissertation).
9. TeyouNgoupo, A., Ouédraogo, S., Zougmore, F., &Ndjaka, J. M. B. (2015). New architecture towards ultrathin CdTe solar cells for high conversion efficiency. *International Journal of Photoenergy*, 2015.
10. Chandrasekharan, R. (2012). Numerical modeling of tin-based absorber devices for cost-effective solar photovoltaics.
11. Kumar, K., Pattanaik, S., & Dash, S. K. Modelling of the Nanowire CdS-CdTe Device Design for Enhanced Quantum Efficiency in Window Absorber Type Solar Cells.
12. Green, M. A., Hishikawa, Y., Dunlop, E. D., Levi, D. H., Hohl-Ebinger, J., & Ho-Baillie, A. W. (2018). Solar cell efficiency tables (version 51). *Progress in photovoltaics: research and applications*, 26(1), 3-12.
13. Baig, F. (2019). *Numerical analysis for efficiency enhancement of thin film solar cells* (Doctoral dissertation).
14. Shockley, W. T. R. W., & Read Jr, W. T. (1952). Statistics of the recombinations of holes and electrons. *Physical review*, 87(5), 835.
15. Mebarkia, C., Dib, D., Zerfaoui, H., &Belghit, R. (2016). Energy efficiency of a photovoltaic cell based thin films CZTS by SCAPS. *Journal of Fundamental and Applied Sciences*, 8(2), 363-371.
16. Haque, F., Khan, N. A., Rahman, K. S., Islam, M. A., Alam, M. M., Sopian, K., & Amin, N. (2014, December). Prospects of zinc sulphide as an alternative buffer layer for CZTS solar cells from numerical analysis. In *8th International Conference on Electrical and Computer Engineering* (pp. 504-507). IEEE.
17. Tombak, A., Kilicoglu, T., &Ocak, Y. S. (2020). Solar cells fabricated by spray pyrolysis deposited Cu<sub>2</sub>CdSnS<sub>4</sub> thin films. *Renewable Energy*, 146, 1465-1470.
18. Hadke, S., Levchenko, S., SaiGautam, G., Hages, C. J., Márquez, J. A., Izquierdo-Roca, V., ...& Wong, L. H. (2019). Suppressed deep traps and bandgap fluctuations in Cu<sub>2</sub>CdSnS<sub>4</sub> solar cells with ≈ 8% efficiency. *Advanced Energy Materials*, 9(45), 1902509.
19. Hu, X., Tao, J., Chen, S., Xue, J., Weng, G., Hu, Z., ...& Chu, J. (2018). Improving the efficiency of Sb<sub>2</sub>Se<sub>3</sub> thin-film solar cells by post annealing treatment in vacuum condition. *Solar energy materials and solar cells*, 187, 170-175.
20. Khattak, Y. H. (2019). *Modeling of high power conversion efficiency thin film solar cells* (Doctoral dissertation).
21. Shiyani, T., Raval, D., Patel, M., Mukhopadhyay, I., & Ray, A. (2016). Effect of initial bath condition and post-annealing on co-electrodeposition of Cu<sub>2</sub>ZnSnS<sub>4</sub>. *Materials Chemistry and Physics*, 171, 63-72.
22. Seck, S. M., Ndiaye, E. N., Fall, M., &Charvet, S. (2020). Study of Efficiencies CdTe/CdS Photovoltaic Solar Cell According to Electrical Properties by Scaps Simulation. *Natural Resources*, 11(4), 147-155.

23. Brown, A. S., & Green, M. A. (2002). Impurity photovoltaic effect: Fundamental energy conversion efficiency limits. *Journal of Applied Physics*, 92(3), 1329-1336.
24. Azzouzi, G., & Chegaar, M. (2011). Impurity photovoltaic effect in silicon solar cell doped with sulphur: A numerical simulation. *Physica B: Condensed Matter*, 406(9), 1773-1777.
25. Guo, H., Li, Y., Fang, X., Zhang, K., Ding, J., & Yuan, N. (2016). Co-sputtering deposition and optical-electrical characteristic of Cu<sub>2</sub>CdSnS<sub>4</sub> thin films for use in solar cells. *Materials Letters*, 162, 97-100.