# Optimization of Weight of Abelt-Pulley Drive Using Alo, Gwo, Da, Fa, Fpa, Woa, Cso, Ba, Pso And Gsa

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#### Abstract:

Optimization methods are presently used in solve many problems in the world. Belt Drives are used to transfer rotating motion from one shaft to another shaft. In this paper weight minimization of a belt –pulley drives is solved using ten non-traditional optimization methods. The results show that the Particle Swarm Optimization outperforms compared to the other methods.

Keywords: belt --pulley drives, weight minimization, Non-Traditional Optimization.

#### **1. INTRODUCTION**

By the means of V-belts, flat beltsor ropes power is transmitted one shaftto another by the use of pulleys.Moderate amount of power is transmitted by stepped flat belt drives and is used by workshops and factories.The weight of pulley generally acts on the bearing and shaft. The failure of the shaft is due to weight of the pulleys commonly. Weight minimization of flat belt drive is very essential prevent the bearing and shaft failure [3].

#### 2.1. FORMULATION OF PROBLEM

The design of the belt –pulley drives considered with the weight of pulleys  $(W_p)$ , density of shaft material  $(\rho)$ , width of the pulley (b), tangential velocity of pulley (V), belt tension in the tight side $(T_1)$ , belt tension in the loose side $(T_2)$ , diameter of the first pulley $(d_1)$ , diameter of the third pulley $(d_1^1)$ , diameter of the second pulley $(d_2)$ , diameter of the fourth pulley $(d_2^1)$ , thickness of the first pulley $(t_1^1)$ , thickness of the third pulley $(N_1)$ , speed of the third pulley $(N_1^1)$ , speed of the second pulley $(N_2)$ , speed of the fourth pulley $(N_2^1)$ , thickness of the belt $(t_b)$  and allowable tensile stress of belt material $(\sigma_b)$  [2].



Figure1:Belt-Pulley Drive [1]

# **Objective Function.**

The objective function is to minimize the weight of the pulley  $W_p = \pi \rho b \left[ d_1 t_1 + d_2 t_2 + d_1^1 t_1^1 + d_2^1 t_2^1 \right]$ (1) Assuming  $t_1 = 0.1 d_1$ ,  $t_2 = 0.1 d_2$ ,  $t_1^1 = 0.1 d_1^1$ ,  $t_2^1 = 0.1 d_2^1$ ,  $d_1^1 = 2 d_1$  and  $d_2^1 = 0.5 d_2$ .  $d_1$ ,  $d_2$ ,  $d_1^1$ , and  $d_2^1$  is replaced by  $N_1, N_2, N_1^1$  and  $N_2^1$  and by substituting the values we get the objective function as

 $W_p = 0.113047 d_1^2 + 0.0028274 d_2^2$ (2)

## **2.2 CONSTANTS**

$N_1$	1000rpm
$N_2$	250rpm
$N_1^1$	500rpm
$N_2^1$	500rpm
ho	$7.2  imes 10^{-3} \text{ kg/cm}^3$
$T_2$	1
$\frac{T_2}{T_1}$	$\overline{2}$
Р	10hp
$\sigma_b$	$30 \text{ kg/cm}^2$
$t_b$	1 cm

#### **2.3 DESIGN VARIABLES**

The design variables are Diameter of the first pulley,  $d_1$   $x_1$ Diameter of the second pulley, 2  $x_2$ Width of the pulley, b  $x_3$ 

# **2.4 CONSTRAINTS**

The transmitted power (P) can be represented as

$$P = \frac{(T_1 - T_2)}{75} V$$
(3)

Substituting the expression for Vin the above equation, onegets

$$P = \left(T_1 - T_2\right) \frac{\pi d_p N_p}{75 \times 60 \times 100} \tag{4}$$

$$P = T_1 \left( 1 - \frac{T_2}{T_1} \right) \frac{\pi d_p N_p}{75 \times 60 \times 100}$$
(5)

Substituting the values of  $\frac{T_2}{T_1}$  and *P* in (5)

$$10 = T_1 \left( 1 - \frac{1}{2} \right) \frac{\pi d_p N_p}{75 \times 60 \times 100}$$
(6)

$$T_1 = \frac{286478}{d N}$$
(7)

 $a_p N_p$ taking  $d_2 N_2 < d_1 N_1$ ,  $T_1 < \sigma_b b t_b$  (8) Equating (7) and (8), - 2864789

$$\sigma_b b t_b \ge \frac{2000005}{d_2 N_2} \tag{9}$$

Substituting  $\sigma_b$ ,  $t_b$ ,  $N_2$  values in the(9),

$30b \times 1.0 \ge \frac{2864789}{d_2 250}$	(10)
or $b \ge \frac{381.97}{d_2}$	(11)
or	

 $bd_2 - 381.97 \ge 0 \tag{12}$ 

The first pulley diameter is one-fourth greater than or equal topulley width given as  $b \le 0.25 d_1$  or

$$\frac{d_1}{4b} - 1 \ge 0 \tag{14}$$

**2.5Variables Bounds** 

The variables ranges are  $15 \le d_1 \le 25$ ,  $70 \le d_2 \le 80$ ,  $4 \le b \le 10$ **2.6 Mathematical Formulation** 

(15)

(13)

The objective functions and subjected to constraints are:

Minimize  $W_p = 0.113047 x_1^2 + 0.0028274 x_2^2$ subject to constraints  $x_3x_2 - 381.97 \ge 0$  (1)  $\frac{x_1}{4x_3} - 1 \ge 0$  (2) and  $x_1, x_2, x_3 \ge 0$ The ranges of the variables are:  $15 \le x_1 \le 25$ ,  $70 \le x_2 \le 80$ ,  $4 \le x_3 \le 10$ where  $x_3$  is width of the pulley, b  $x_1$  is diameter of the first pulley,  $d_1$  $x_2$  is diameter of the second pulley,  $d_2$ 

#### The ten Non Traditional Optimization Methods used are

- 1. Ant Lion Optimizer
- 2. Grey Wolf Optimizer
- 3. Dragonfly Optimization Algorithm
- 4. Firefly Algorithm
- 5. Flower Pollination Algorithm
- 6. Whale Optimization Algorithm
- 7. Cat Swarm Optimization
- 8. Bat Algorithm
- 9. Particle Swarm Optimization
- 10. Gravitational Search Algorithm

#### **3. COMPARATIVE RESULTS**

## Table 1: Comparative Resultsof 10 Non-traditional Optimization Methods

Trial No.	ALO	GWO	DA	FA	FPA	WOA	CSO	BA	PSO	GSA
$d_1$	17.75	17.4	18.95	15.25	21.95	21	20.45	19	18	22.6
d <sub>2</sub>	72.3	71.2	76.1	70.25	77.5	77	77.95	74.9	72	74.05
b	5.9	8.55	7.45	4.2	8.75	8	7.45	5.9	5	5.45



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Time	1.02555	1.0495	1.08965	1.00915	1.0114	1.021	1.012	1.0211	1.009	1.0061
Weight	106.4772	106.9081	105.4251	104.5433	106.5911	108.3658	109.5235	106.4079	104.3489	107.2841



Figure 2 Results of 10 Methods for d<sub>1</sub>





Figure 6 Results of 10 Methods for  $W_p$ **Table 2: Boundary values** 

	<b>d</b> 1(=	= <b>x</b> 1)	<b>d</b> <sub>2</sub> (=	= <b>x</b> <sub>2</sub> )	<b>b</b> (= <b>x</b> <sub>3</sub> )	
	cm	mm	cm	mm	cm	mm
Upper Bound	25		80			



Figure 3 Results of 10 Methods ford<sub>2</sub>



Figure 5 Results of 10 Methods for Time

		250		800	10	100
Lower Bound	15	150	70	700	4	40
Optimum	18	180	72	720	5	50

## 4. RESULTS AND DISCUSSION

The methods are compared with three different criteria.

#### 4.1. Consistency

The weight is minimum and consistency in the Particle Swarm Optimization (104.3489kg) when compared to Whale Optimization Algorithm (108.3658 kg).

## 4.2. Minimum run time

Particle Swarm Optimization (1.009 seconds) has the minimum run time compared to Cat Swarm Optimization (1.012 seconds) and Whale Optimization Algorithm (1.021 seconds).

#### 4.3. The Simplicity of Algorithm

Particle Swarm Optimization minimizes the weight, run time and simplicity compared to Cat Swarm Optimization and Whale Optimization Algorithm. The PSO algorithm has the desirable characteristic in solving engineering problems which entail higher computational effort.

#### CONCLUSION

In the present work, optimization of weight of a belt-pulley drivehas been investigated. We have used MATLAB to solve the problem and the results show that Particle Swarm Optimization compared to other methods taken gives the minimum value in terms of time and weight of belt–pulley drives.

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